

Work Order ID: 58291

May 3, 2010 10:33:43 AM



Page 1

Item ID: D044-713-015

Accept



Setup Start



Revision ID:

Item Name: Passenger Door Window (Fits LH & RH)

Stop



Start Date: 03/05/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:



Date: 10-5-03 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100



DOCUMENT CONTROL

DC

Document Control

Memo

Photocopy bluefiles & DT8721 Cutting Template and create labels per PPP
D044-713-015CHG001

HJ for CL 10/06/18

S.10/06/18

110



Pick Kit

Packaging

Packaging

Memo

0.00

0.00

0.00

=7 m. f 10/06/18

(QX)

120



QC4- 100% Inspect kits for completeness

QC

Quality Control

Memo

0.00

0.00

0.00

S.10/06/18

(D)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58291

May 3, 2010 10:33:43 AM



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Item ID: D044-713-015

Accept



Setup

Start



Revision ID:

Item Name: Passenger Door Window (Fits LH & RH)

Stop



Start Date: 03/05/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/
Work Center ID

130



Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Packaging

Packaging

0.00

10-6-1851 2x

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D044-713-015

Location: 60

PPP Rev: A

140



QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

10/06/21 JJ

MF
(0-6-21)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	/						

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 58291



Parent Item: D044-713-015



Parent Item Name: Passenger Door Window (Fits LH & RH)

Start Date: 03/05/2010

Required Date: 13/05/2010

Comments: IPP Rev:A 05.03.22 New issue KJ/JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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DT8721
template
Manufactured No 110 Each 0.0000 1 2x m-f 10/06/18

D2126
Seal
Measured
5/10/18-2
Manufactured No 110 f 470.0884 6 12 pieces 10/06/18

S
D2977
Hinge Bracket
Manufactured No Location ST405 Loc Qty 470.0884211 Loc Code 48285 22.0884211 448 110 Each 202.0000 1 12.000 m-f 10/06/18

D3279-1
Window
Manufactured No Location ST032 Loc Qty 202 14 188 110 Each 3.0000 1 2x m-f 10/06/18

MS21042-08
USE MS21042L08
Purchased No Location st200 Loc Qty 3 3 110 Each 103.0000 1 2x m-f 10/06/18

S
MS21042-08
Purchased No Location ST301 Loc Qty 103 103668 110 Each 103.0000 1 2x m-f 10/06/18

N1 114330 ✓

W/O: 58291

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/01/16	100	Perm. Change ADD length of seal (D2126-0720) to w/o detail	AD	10.08.21		S 10/08/16	

Part No: D044-713-015 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

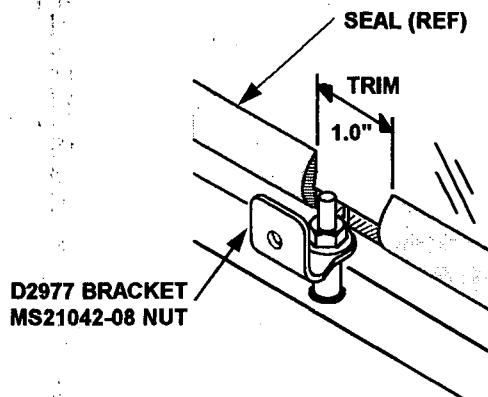


FIGURE 4 – D044-713-015 Passenger Door Window Kit – Tab Installation

4.0 WEIGHT AND BALANCE

The following are the net weight increase associated with the modification kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-713-011 Crew Door Window Kit	1.5 lb 0.68 kg	±24 in ±0.61 m	±36 in-lb ±0.43 m-kg	66 in 1.68 m	99 in-lb 1.1 m-kg
D044-713-013 Bubble Window Kit, LH	2.5 lb 1.1 kg	-28 in -0.71 m	-70 in-lb -0.78 m-kg	66 in 1.68 m	165 in-lb 1.8 m-kg
D044-713-014 Bubble Window Kit, RH	2.5 lb 1.1 kg	+28 in +0.71 m	+70 in-lb +0.78 m-kg	66 in 1.68 m	165 in-lb 1.8 m-kg
D044-713-015 Passenger Door Window Kit	1.2 lb 0.54 kg	±23 in ±0.58 m	±28 in-lb ±0.31 m-kg	83 in 2.11 m	100 in-lb 1.1 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -014	Qty -015	Part Number	Description
X				D044-713-011	CREW DOOR WINDOW KIT, (FITS LH & RH)
	X			D044-713-013	BUBBLE WINDOW KIT, LH
		X		D044-713-014	BUBBLE WINDOW KIT, RH
			X	D044-713-015	PASSENGER DOOR WINDOW KIT, (FITS LH & RH)
			1	D2126-0720	SEAL
1	1	1		D2126-0903	SEAL
	1			D3269-1	BUBBLE WINDOW, LH
		1		D3269-2	BUBBLE WINDOW, RH
1				D3277-1	WINDOW
			1	D3279-1	WINDOW
1	1			D3312-1	PLACARD
			1	D2977	BRACKET
			1	MS21042-08	NUT
*1	*1	*1		DT8720	D044-713-011/-013/-014 CUTTING TEMPLATE (FWD DOOR)
			*1	DT8721	D044-713-015 CUTTING TEMPLATE (AFT DOOR)

* Not to be installed. Cutting template only.

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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